# **Contactless MEMS Tilt Angle Sensor**

# MIDORI THD2000Z-D



## General

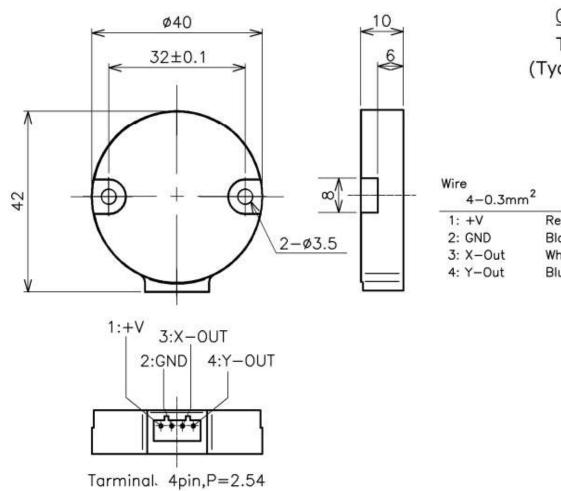
- Dual Axis Tilt Angle Sensor using MEMS Technology
- Effective Electrical Tilt Angle: ±30° (THD2030Z-D-) ±60° (THD2020Z-D-)
- Absolut Linearity: ±1%FS
- Digital Output (Serial Output RS-485)
- Stable Temperature Characteristic
- Built-in Connector
- Index Point Resetting Function (Option)

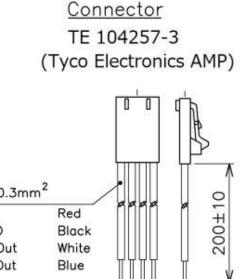
• Digital Damping Control Function (Option)

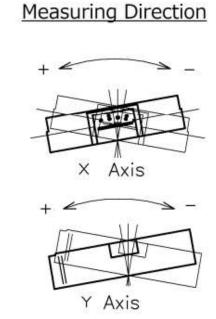
# Material

Housing: PBT

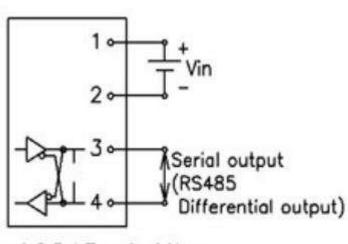
# Dimension (mm)







# Schematic



· 1,2,3,4:Terminal No.

# Specifications

	THD2000Z-D (Digital Output)
Effective Electrical Tilt Angle	$\pm 30^{\circ}$ , $\pm 60^{\circ}$
Absolute Linearity	±1%FS
Input Voltage	DC5±0.25V
<b>Current Consumption</b>	Steady-state: 30mA
Output Range	
<b>Output Resolution</b>	0.001°(Not included noise)
Supply Current	10mA MAX.
Response Time	Step Response (Time Constant): 443ms (standard) Selectable time constant during 70ms~900ms in 16 steps (Option)
	$0^{\circ}$ Position: $\pm 0.2^{\circ}$
	Tilt Angle
Temp. Characteristics -20~80°C (Ref. Temp.+25°C)	$@ \pm 30^{\circ} : \pm 1.6^{\circ}$
	$@ \pm 60^{\circ} : \pm 4.4^{\circ}$
EMS	IEC61000-4-3: Level 3 (10V/m)
EMI ESD	IEC61000-4-6: CISPR22_A_10m IEC61000-4-2: ±16kV
Operating Temp. Range	-30~85°C
Vibration	70m/S2 5~500Hz (10min.) 2hours
Shock	1000m/S2, Half sine wave 6ms
IP Level	IP40
Index Point(±0°) Setting	
(OPTION)	Configurable within 0° ±5° range (Option)

### Accessories

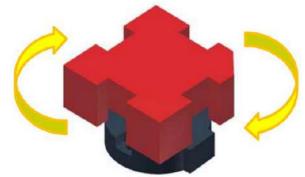
Connector: TE104257-3 (Tyco Electronics AMP) 1pc each

# Special Functions

### 1. Index Point Resetting Function (Reconfiguring the Zero deg. Position)

1 User-Configurable Adjustment Card\* \*Sold separetly

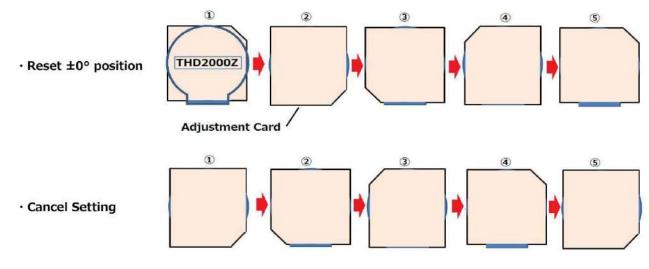
Reset to 0° position easily by using the User-Configurable Adjustment Card.



Placing the adjustment card on the THD2000Z for approx. one second and rotate it clockwise by 90degrees.

By repeating above manner 5 times, THD2000Z resets the current level as the  $\pm 0^{\circ}$  position.

**NOTE:** Configurable range is within ±5° range from horizontal.



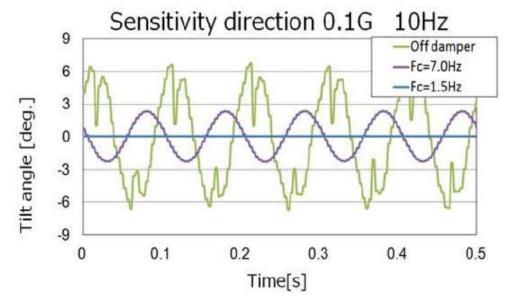
### 2 Using the RS-485 communication protocol

The Index point can also be configured manually by using the RS-485 protocol.

**NOTE:** Configurable range is within  $\pm 5^{\circ}$  range from horizontal.

### 2. Digital Damping Control Function

THD2000Z can apply a digital filter that removes external noise. You can select from 16 available setting.



**Digital Damping Control Setting Value and Cut-off Frequency** 

Figures (Model#)	Digital Damping Level	Cut-off frequency (Hz)	Time constant (ms)
0	0	11.2Hz	60ms
1	1	9.27Hz	114ms
2	2	7.65Hz	126ms
3	3	6.32Hz	140ms
4	4	5.21Hz	156ms
5	5	4.30Hz	181ms
6	6	3.55Hz	205ms
7	7	2.93Hz	246ms
8	8	2.42Hz	277ms
9	9	2.00Hz	321ms
Α	10	1.65Hz	378ms
В	11	1.36Hz	443ms(Standard)
С	12	1.21Hz	532ms
D	13	0.92Hz	627ms
E	14	0.76Hz	749ms
F	15	0.62Hz	900ms

NOTE: Configuring of the digital filter is enabled only at our factory.

Please contact us for selection method of the digital filter level.

### 3. Serial Communication Function

The THD2000Z-D has a RS-485 as a serial interface.

Interface	RS-485 2 wires  Master (Controller) ID: 0  Slave (Sensor) ID: 0001~9998 (9999: Broadcast)  Up to 32 slaves can be multi-dropped to the same network cable.
Communication Speed	9600bps (default) or 115200bps
Format	Start bit: 1 bit Data: 8 bits Stop bit: 1 bit No Parity bit

### **Command Frame**

DUMMY	'<'	ID	Space	Command	Space	Data	'>'	CRC	CR
0x2a	0x3c		0x20		0x20		0x3e		0x0d
(1)	(1)	(4)	(1)	(1~)	(1)	(1~)	(1)	(4)	(1)

#### **Response Frame**

DUMMY	'J'	ID	Space	Command	Space	Data	Error Code	']'	CRC	CR
0x2a	0x5b		0x20		0x20			0x5d		0x0d
(1)	(1)	(4)	(1)	(1~)	(1)	(1~)	(3)	(1)	(4)	(1)

#### CRC

Using CRC instead of Parity.

The calculation object of the CRC is from ID to the data end.

#### CCIT CRC16

Bit length	16bit	
Polynomial	1+X^5+X^12+x^16	
Initial Value	0xFFFF	
Feed	LSB First (right-feed)	
Output operation	No output inverting	

#### Error code

R00	No error
R01	Wrong command
R07	Violating value

#### **Serial Command Functions**

The following functions are available by serial commands:

#### 1. Acquiring and Changing ID

Command Frame	<0001 ID 0032>	
Response Frame	[0001 ID 0032 R00]	
Data Value	0001 ~ 9999 Default: '0001'	
Function	Change ID	

#### 2. Acquiring Serial Number

Command Frame	<0001 SERIAL>	
Response Frame	[0001 SERIAL 123456789 R00]	
Data Value	000000001 ~ 99999999	
Function	Acquiring serial number	

### 3. Acquiring Tilt Angle Data (Single Incidence)

Command Frame	<0001 A>	
Response Frame	[0001 A "X" "Y" R00]	
Data Value	"X" : X axis tilt angle data "Y" : Y axis tilt angle data -999.99 ~ 999.99 (deg.)	
Function	Acquiring tilt angle data only once from ESC	

### 4. Serially Acquiring Tilt Angle Data (Begin)

Command Frame	<0001 A_START>	
Response Frame	[0001 A "X" "Y" R00]	
Data Value	"X" : X axis tilt angle data "Y" : Y axis tilt angle data -999.99 ~ 999.99 (deg.)	
Function	Start acquiring tilt angle data serially	

### 5. Serially Acquiring Tilt Angle Data (End)

Command Frame	<0001 STOP>	
Response Frame	[0001 STOP R00]	
Function	Stop acquiring tilt angle data	

#### 6. Setting Output Cycle of Serial Data

If data is not attached to the command frame, the response frame will be the current setting value.

Command Frame	<0001 INTERVAL 200>
Response Frame	[0001 INTERVAL 200 R00]
Data Value	100 ~ 10000, Step Default: '200' (ms)
Function	Setting output cycle of serial data

100ms MAX. ⇒ Set baud rate at 115200

#### 7. Resetting the Index Point

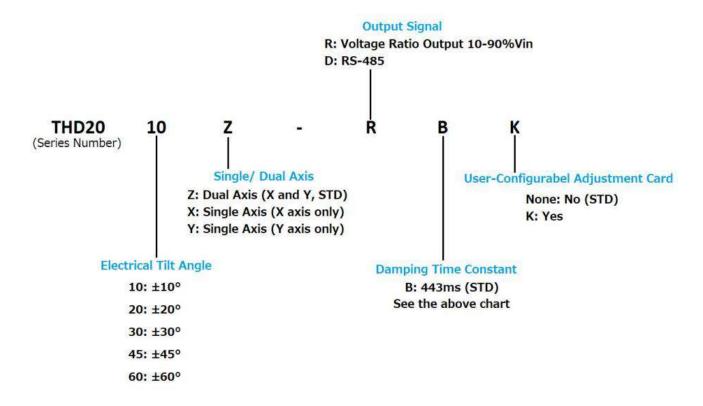
Command Frame	<0001 INDEX_SET>	
Response Frame	[0001 INDEX_SET "X" "Y" R00]	
Data Value	"X" : X axis Index Point "Y" : Y axis Index Point -5.000 ~ +5.000 Default : '0.0' (deg.)	
Function	Reset index position (horizontal level) ±0° Available reset range within -5.000 ~ +5.000	

#### 8. Setting RS-485 Baud Rate

Command Frame	<0001 BAUD 1>	
Response Frame	[0001 BAUD 1 R00]	
Data Value	1. Baud rate 9600bps (Default) 2. Baud rate 115200bps	
Function	RS-485 baud rate setting	

If data does not attach to the command, the current setting value is replied.

# Model Number Designation



# Handling Instruction

- This product can not be used for measurement of resistance value.
- Use this product in an environment protected from ESD.
- Depending on the state of the vibration environment, the product may not be able to measure the tilt angle accurately even if the digital filter is selected.